# **C** HERENT

# Tech Note: Understanding a Certificate of Calibration

# Introduction

This tech note describes information in the various sections of a Coherent certificate of calibration.

27650 SW 95th Av Wilsonville, OR 97 Phone (800) 343-4	e. 070 1912			te of Ca 7025:2017 A		The finds		Etional Accreditation Board C R E D I T E D BORECTOOS BRATION LABORATORY	
Date: 29 S							tion Number: 2309	29135322	
Part Number: 001:							perature (*C): 22.7		
Description: PM2						Relative	Humidity (%): 35.7		
Serial Number: 000							Procedure: QI-19	0.70 RevGG	
Instrument Co	ondition As I	Receive	d						
Wavelength	Responsivity	Unce	onsivity ertainty :=2)	Laser Power	Measured Powe	Measured Power Uncertainty* (k=2)	Laser Power Tolerance Limit	Status	
514 nm	6.206E-4 V/W	±1.0 %		1.004W	1.007W	±1.4 %	990.1mW - 1.018W	In Tolerance	
Instrument Co Wavelength	Responsivity 6.206E-4 VW	Respo	onsivity ertainty ==2)	Laser Power	Measured Powe	Measured Power Uncertainty* (k=2) ±1.4 %	Laser Power Tolerance Limit 990.1mW - 1.018W	Status In Tolerance	
	Power Uncertaint	/" includes	the uncer	tainty of the meter u Asset #	sed for this meas		tion Due		
MOLECTRON PI	И10		0011W0	D	[	Dec 2023			
Coherent LabMa	IX TOP		1781T12			Apr 2024			
HP 34401A			0124T97	,	١	lov 2023			
Comments: Calibrated By:	C BLACK			Te	est Technician				
The results listed or written approval by C using standards train	val begins when Date". Contact C n this calibration Coherent. Calibra ceable to the Inte	certificate a tion certific rnational S	applies to cates with system of 0	recommended calit only the item listed out signatures are r Units (SI) via a Natio	bration intervals fo above and shall n not valid. Coheren onal Metrology Ins	r Coherent products of be reproduced off t hereby certifies that titute (NIST, PTB, etc	her than in full, with the above item has 2), that are signator	s been calibrated	
a coverage factor of The acceptance critic Rule: In Tolerance -	k=2. eria for the speci	ication(s) i	n this cert	ificate are defined p	er ILAC-G8:09/20	19, sec. 4.2.1 - Bina		-	



#### **Coherent ANAB Accreditation and Calibration Date**

The header section displays the Coherent address and standards to which Coherent is accredited, including the ISO/IEC 17025:2017 standard. The ANAB logo verifies that the Coherent product, listed on the calibration certificate, is accredited and certified. If the ANAB logo is missing signifies a Coherent product outside the Coherent ANAB scope of accreditation.

The date, stated on the top of the certificate, is the date of calibration.



#### **Instrument Condition As Received**

This section identifies the product's As Received condition as returned to Coherent for calibration. The As Received lists the operating conditions and status under which the unit is tested upon receipt.

A blank As Received identifies the calibration certificate as the initial production calibration certificate or that the unit as received state was unable to provide a valid as received condition. This happens when the element is damaged or broken beyond a reasonable measurement collection.

Wavelength Beeneng		Responsivity		Measured Power	Measured Power Uncertainty* (k=2)	Laser Power	Status
Wavelength Responsivity	Uncertainty (k=2)	Tolerance Limit				status	
514 nm	6.206E-4 V/W	±1.0 %	1.004W	1.007W	±1.4 %	990.1mW - 1.018W	In Tolerance



#### **Instrument Condition As Shipped**

The As Shipped section describes the final calibration condition of the unit when shipped to the customer.

Instrument C	ondition As SI	hipped					
Wavelength	Responsivity	Responsivity Uncertainty (k=2)	Laser Power	Measured Power	Measured Power Uncertainty* (k=2)	Laser Power Tolerance Limit	Status
514 nm	6.206E-4 V/W	±1.0 %	1.004W	1.007W	±1.4 %	990.1mW - 1.018W	In Tolerance

- 1. The Laser Power/Energy is for this specific measurement, as measured by the Working Standard.
- 2. The Measured Power/Energy is the measurement made by the Unit Under Test.
- 3. Uncertainty values include both the meter and sensor, added up using the sum of squares method. Therefore, the uncertainty is slightly higher than the uncertainty for the sensor Responsivity (Rv) value only. (See the Note on the Certificate that the "Measured Power Uncertainty" includes the uncertainty of the meter used for this measurement.)
- 4. The Tolerance Limit is based upon applying the uncertainty of the measurement to the laser Power/Energy, as measured by the Working Standard.
  Upper Tolerance Limit = Laser Power + (Laser Power \* Uncertainty)
  Upper Tolerance Limit = Laser Power (Laser Power \* Uncertainty)
  This lists the allowable range of Measured Power/Energy or the "tolerance limits". If the measurement, by the Unit Under Test, is within these limits it is in tolerance.
- 5. The Status column compares the Measured Power/Energy to the Tolerance Limits and reports if the Measured Power/Energy is In Tolerance or Out of Tolerance.

## **Equipment Used for Calibration**

This section lists the Coherent equipment used to perform the calibration and against which the calibration is measured for standard traceability. The standard equipment Calibration Due date is listed and understood to be on the last day of the month.

		Calibration Due
MOLECTRON PM10	0011W00	Dec 2023
Coherent LabMax TOP	1781T12	Apr 2024
HP 34401A	0124T97	Nov 2023



#### **Calibration Decision Rule**

The Calibration Interval Start Date and Due Date are left blank for the customer to identify the recalibration requirements after the product is placed in service.

The decision rule explains the calibration acceptance criteria for the Tolerance specifications.

Coherent reports the Uncertainty at the k=2 confidence level. This is also called an Expanded Uncertainty, defined as two Standard deviations. This equates to 95% confidence interval.

Calibration Interval Start Date:	Due Date:
The calibration interval begins when the equipment is placed nterval to the "Start Date". Contact Customer Service for reco	into service. The "Due Date" may be established (by the customer) by adding the calibratio mmended calibration intervals for Coherent products.
written approval by Coherent. Calibration certificates without s using standards traceable to the International System of Units	the Item listed above and shall not be reproduced other than in full, without the specific ignatures are not valid. Coherent hereby certifies that the above item has been calibrated (SI) via a National Metrology Institute (NIST, PTE, etc.), that are signatories to the CIPM e expressed as expanded uncertainty values at an approximately 95% confidence level usin
The acceptance criteria for the specification(s) in this certifical Rule: In Tolerance - Compliant with specification(s); Out of To	e are defined per ILAC-G8:09/2019, sec. 4.2.1 - Binary Statement for Simple Acceptance
the in rolerance - compliant with specification(s), out of the	Page 1 of 1

## **Contact Coherent**

For assistance or additional information, contact Coherent Technical Support as follows:

- Contact your local Coherent Service Representative (or visit <u>www.Coherent.com</u> to view a list of contacts worldwide)
- Send an e-mail to: LSMservice@Coherent.com
- Call the Coherent Technical Support Hotline
  - Within the USA: 1-(800)-343-4912
    - Outside of the USA: 1-(408)-764-4042

Additional sensor products information can be found on the Coherent website under Lasers/Laser Measurement Instruments or this address:

https://www.coherent.com/laser-power-energy-measurement

Sensor product current software downloads can be found on the Coherent website under Support/Downloads or this address:

https://www.coherent.com/resources?resourceType=Manual%2BSoftware%2BLMC%20Video%20Library

To arrange for **warranty service or annual recalibration**, contact your regional Coherent service center to obtain a Return Material Authorization (RMA) number. Use the shipping box and packaging materials you retained to safely transport the sensor back to the factory, and ship to this address:

Coherent, Inc. Attn: RMA # 27650 SW 95th Ave. Wilsonville, OR 97070

